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Fabrication of WO₃/Cu₂O composite films and their photocatalytic activity

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1. Introduction

Photocatalytic treatment of organic or inorganic pollutants from water and air using semiconductors as photocatalysts has been a promising process among advanced oxidation technologies [1,2]. Among the photocatalysts, semiconductor TiO₂ has been wildly used for photocatalytic degradation of organic pollutants and photocatalytic reduction inorganic pollutants due to its strong photocatalytic activity, chemical inertness and exceptional chemical and photoelectrochemical stability in aqueous media [3,4]. Unfortunately, its large band-gap (3.2 eV or 380 nm in wavelength units) does not allow the utilization of visible light. WO₃, a n-type semiconductor, has a broad range of band-gap values (2.6-3.3 eV), which means that the photoresponse of WO₃ extends much more into the visible wavelength range in comparison with TiO₂. Furthermore, WO₃ shares many of the same attributes with TiO₂ mentioned above [5]. However, it should be emphasized that the photocatalytic characteristics of WO3 have not been studied as extensively as those of TiO_2 [6]. The previous researches have shown that WO₃ itself is not effective as photocatalyst [7–9]. One possible reason may be that the fast recombination rate for electron-hole pairs photogenerated in WO₃ reduces its photocatalytic efficiency [7,10]. An effective approach to increase the efficiency of charge separation involves coupling of two or more semiconductors with appropriate energy levels [10]. Many studies have indicated that

ABSTRACT

 $WO_3/n-Cu_2O$ and $WO_3/p-Cu_2O$ composite films have been fabricated on titanium (Ti) substrates with a consecutive cathodic electrodeposition route. Those resulting films were characterized with X-ray diffraction (XRD) and scanning electron microscopy (SEM). Their photocatalytic activity under simulated natural light illumination was evaluated using Orange II (mainly) and Cr(VI) as model pollutants. The results indicate that $WO_3/p-Cu_2O$ exhibits higher photocatalytic activity compared to both WO_3 and $p-Cu_2O$ alone, while the photocatalytic activity of $WO_3/n-Cu_2O$ is higher than WO_3 , but lower than $n-Cu_2O$. Even in the absence of other reducing agents (hole scavengers), $WO_3/p-Cu_2O$ alos show certain photocatalytic activity towards reduction of Cr(VI). The photocatalytic activity of $WO_3/p-Cu_2O$ is closely related to the deposition amount of $p-Cu_2O$. Additionally, $WO_3/p-Cu_2O$ composite film also possesses a relatively high stability during the reactions. The difference in photocatalytic activity between the two types of composite films is interpreted in terms of different mechanisms for transfer of charge carriers photogenerated within the heterojunctions.

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combination of WO₃ with another semiconductor having broaderband-gap, such as TiO₂ [11,12] and ZnO [9] results in a better separation of the charge carriers in comparison with the single semiconductor materials. Most recently, the combination of WO₃ with semiconductors having lower-band-gap has attracted attention, including CaFe₂O₄ (1.85 eV) [13], Fe₂O₃ (1.97 eV) [14], BiVO₄ (2.4 eV) [15], CuBi₂O₄ (1.5 eV) [16] and CdS (2.25 eV) [10]. Hu et al. [17] reported that p-type Cu₂O powders (1.9–2.0 eV) obtained by scraping the electrodeposited films off the substrate exhibited photocatalytic activity in H₂ generation in the presence of WO₃ powders. However, as to wastewater treatment, film-type photocatalysts present interesting characteristics of easy separation from the treated wastewater after reaction and avoiding the aggregation of particles occurring in the case of suspended powder-type photocatalysts.

Semiconductors are usually prepared by high temperature solidification methods from the elements in bulk form, or vapor phase and vacuum methods in the form of thin films [18]. Because electrodeposition of semiconducting materials presents several advantages in comparison with theses methods: low capital cost, possibility of large-scale deposition, low temperature processing and direct control of film thickness, preparation of semiconductors with electrodeposition methods has received much attention recently [19]. Many oxides and sulfides, such as TiO₂, ZnO, WO₃ and CdS have been prepared with electrodeposition [5,7,19,20]. Cu₂O films can also be electrochemically deposited on conducting substrates, and it was found that Cu₂O deposited at solution pH above 9.0 in an aqueous solution containing 0.4 M copper sulfate and 3 M lactic acid was p-type, while Cu₂O deposited at solution pH

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below 8.0 or in a different electrolyte solution at low solution pH was n-type [21,22]. In the past several years, composite semiconductors such as WO_3/TiO_2 [7], p-Cu₂O/n-Cu₂O [21], CdS/ZnO [23] and CuO/ZnO [24] have been fabricated with consecutive cathodic electrodeposition or cathodic co-electrodeposition. To the best of our knowledge, there is no report on fabrication of WO_3/p -Cu₂O and WO_3/n -Cu₂O composite films with electrodeposition and evaluation of their photocatalytic activity to degradation of organic pollutants.

In the present work, WO₃/p-Cu₂O and WO₃/n-Cu₂O composite films have been successfully prepared with consecutive cathodic electrodeposition on titanium (Ti) substrates. The obtained composite films were characterized with X-ray diffraction (XRD) and scanning electron microscopy (SEM). Orange II (mainly) was used as model organic pollutant to evaluate the photocatalytic activity of both WO₃/p-Cu₂O and WO₃/n-Cu₂O composite films under simulated natural light illumination. The mechanisms for the charge separation between the heterojunctions are also discussed.

2. Experimental

2.1. Materials

All chemicals were of analytic reagent grade and used as received. Except Potassium dichromate (from Tianjin Damao Chemical Reagent Factory, China), the other reagents were purchased from Sinopharm Chemical Reagent Co. Ltd, China. All solutions were prepared with distilled water.

2.2. Preparation of films

All the elctrodeposition experiments were carried out at constant current density in an ordinary cell using a Pt coil as the counter electrode (anode). Before use, Ti plates used as substrates $(2 \times 3 \text{ cm}^2)$ were degreased with acetone and etched in a 1–1 HCl/H₂O mixture for 60 s [7]. Cathodic electrodeposition of WO₃ onto Ti substrates (efficient area: 4 cm^2) was performed from a bath of pH 1.4 containing 0.013 mol L⁻¹ Na₂WO₄, 0.03 mol L⁻¹ H₂O₂ and 0.05 mol L⁻¹ HNO₃ at room temperature ($25 \pm 1 \degree \text{C}$) for 30 min. The cathodic current density was fixed at 5 mA cm^{-2} . The deposition amount of WO₃ was 9 mg cm⁻². The electrodeposition process involves the reduction of the dimeric peroxytungstate species to WO₃ and molecular oxygen according to the following reaction [25]:

$$W_2O_{11}^{2-} + (2+x)H^+ + xe^- \to 2WO_3 + (2+x)/2H_2O + (8-x)/4O_2$$
(1)

WO₃/n-Cu₂O and WO₃/p-Cu₂O composite films were fabricated by subsequent deposition of n-Cu₂O and p-Cu₂O onto the resulting WO₃ films from different electrolyte solutions at cathodic current densities of 0.5 mA cm⁻² and 1 mA cm⁻², respectively. For n-Cu₂O, the electrolyte solution (pH = 5.7) contained 0.01 mol L⁻¹ copper acetate and 0.1 mol L⁻¹ sodium acetate [21], while the solution for p-Cu₂O (pH = 11) contained 0.4 mol L⁻¹ copper sulfate and 3 mol L⁻¹ lactic acid [17]. The solution temperature was fixed at 55 °C and 30 °C, respectively. The deposition of n-Cu₂O proceeded for 10 min, and its deposition amount was 0.1 mg cm⁻². When the deposition time was 2 min, 5 min, 10 min, 15 min, and 20 min, the corresponding deposition amount of p-Cu₂O was 0.04 mg cm⁻², 0.1 mg cm⁻², 0.2 mg cm⁻², 0.3 mg cm⁻² and 0.4 mg cm⁻², respectively. The electrodeposition reactions for n-Cu₂O and p-Cu₂O may be expressed as follows [26,27]:

$$2Cu^{2+} + H_2O + 2e^- \to Cu_2O + 2H^+$$
(2)

$$2Cu^{2+} + 2OH^{-} + 2e^{-} \rightarrow Cu_2O + H_2O$$
(3)



Fig. 1. XRD patterns of WO_3 (a), n-Cu_2O (b), p-Cu_2O (c), WO_3/n-Cu_2O (d) and WO_3/p-Cu_2O (e) films.

Single n-Cu₂O and p-Cu₂O films were obtained by direct deposition of n-Cu₂O or p-Cu₂O onto Ti substrates under the same conditions as mentioned above, respectively. The deposition amount of p-Cu₂O was $0.2 \,\mathrm{mg \, cm^{-2}}$ for both p-Cu₂O and WO₃/p-Cu₂O films, unless stated otherwise.

2.3. Characterization of films

The morphologies of the resulting films were examined with a scanning electron microscope (S3400, HITACHI, Japan). The crystalline structures of films were determined using an X-ray diffractometer (D/Max-RB, RIGAKU, Japan) with Cu K α radiation ($\lambda = 0.15418$ nm). The diffractograms were obtained with a step width of 0.02° (2 θ) and a scan rate of 8°/min.

2.4. Photocatalytic reactions

The obtained film (efficient area: 4 cm^2) was placed inside a cylinder quartz tube (filled with15 mL of 10 mg L^{-1} Orange II solution (pH = 5.7) or 15 mL of 0.4 mmol L⁻¹ Cr(VI) solution (pH = 3.0), respectively.). A 300 W metal halide lamp was used as the stimulated natural light source, and the illumination density available at the film surface is about 14 mW cm^{-2} [24]. The concentrations of Orange II during the reaction period were determined spectrophotometrically by measuring the absorbance at 486 nm using a spectrophotometer (721E, Shanghai Spectra Instrument Co. Ltd, China). The concentrations of Cr(VI) were also measured using this spectrophotometer, but at 349 nm. Consequently, the degradation rate for Orange II and the reduction rate for Cr(VI) could be calculated according to the change in the absorbance. All the photocatalytic experiments were carried out at room temperature (25 ± 1 °C) and without stirring.

Experiments on adsorption of Orange II and Cr(VI) by the different films were also carried out in a cylinder quartz tube, but under dark conditions. After 60-min adsorption, samples were withdrawn from the solutions and analyzed spectrophotometrically.

3. Results and discussion

3.1. Characterization of films

Fig. 1 shows the XRD patterns of some selected samples of WO₃, n-Cu₂O, p-Cu₂O, WO₃/n-Cu₂O and WO₃/p-Cu₂O films. For single WO₃ film (a), the diffraction pattern (Fig. 1(a)) corresponds to an orthorhombic WO₃·H₂O phase (JCPDS 43-679), and the broad



Fig. 2. SEM micrographs of Ti (a), WO₃ (b and c), n-Cu₂O (d), p-Cu₂O (e), WO₃/n-Cu₂O (f) and WO₃/p-Cu₂O films with different deposition amount of p-Cu₂O: 0.08 mg cm⁻² (g), 0.4 mg cm⁻² (h) and 0.8 mg cm⁻² (i).

diffraction peak indicates the nanocrystalline nature of the film [28]. The mean crystallite size of WO_3 is 65 nm through the calculation according to the Scherrer equation.

As can be seen in Fig. 1(b)–(e), five characteristic peaks corresponding to cubic Cu₂O (JCPDS 34-1354) are observed for both single Cu₂O and WO₃/p-Cu₂O films.

The mean crystallite size of Cu₂O in n-Cu₂O, p-Cu₂O, WO₃/n-Cu₂O and WO₃/p-Cu₂O films is 44 nm, 47 nm, 56 nm and 37 nm, respectively. A major difference in XRD pattern between n-Cu₂O and p-Cu₂O films is that the diffraction peak for p-Cu₂O at 2θ (value of 36.43°) corresponding to the reflection from (1 1 1) crystal surfaces is more intensive (Fig. 1(b) and (c)). In addition, it is worthy noting that the WO₃ diffraction peak corresponding to WO₃ in Fig. 1(a) disappears in Fig. 1(d) and (e), indicating the crystal structure of WO₃ may be changed during deposition of n-Cu₂O or p-Cu₂O onto it.

Fig. 2 shows the SEM micrographs of some selected samples of WO_3 , n- Cu_2O , p- Cu_2O , $WO_3/n-Cu_2O$ and $WO_3/p-Cu_2O$ with different deposition amount of p- Cu_2O . For comparison, SEM micrograph of Ti substrate is also given (Fig. 2(a)). A "cracked-mud" morphology is observed for single WO_3 (Fig. 2(b) and (c)), characterized by large patches-islands separated by cracks, which is similar to that in the reference [7]. It can be noticed that the particles of n- Cu_2O deposited on Ti substrate (Fig. 2(d)) are smaller in size than that of p- Cu_2O (Fig. 2(e)). The particle size of n- Cu_2O deposited on WO_3 (Fig. 2(f)) is not noticeably changed in comparison with its coun-

terpart on Ti substrate. For $WO_3/p-Cu_2O$ composite films, more and more surface of WO_3 is coated by $p-Cu_2O$ with the increase in deposition amount of $p-Cu_2O$ (Fig. 2(g)–(i)), and the corresponding particle size of $p-Cu_2O$ becomes bigger and bigger.

3.2. Photocatalytic activity

Initially, direct photolysis of Orange II in the absence of catalysts and adsorption of Orange II onto the relevant catalysts under dark conditions were performed, respectively. The negligible change in Orange II concentrations was observed for direct photolysis experiment. The degradation rates for Orange II after 60 min over WO₃, n-Cu₂O and WO₃/n-Cu₂O films are given in Fig. 3. For comparison, the results from the adsorption experiments are also included. One can see that WO₃ film exhibits very low photocatalytic activity. This result is in agreement with the previous reports [8,9]. This was thought to mainly result from the low conduction band (CB) edge of WO₃ [13]. Although WO₃ possesses a strong oxidation power due to its low valence band (VB) edge (+3.1 V vs. NHE), the reduction potential of photogenerated electrons in the CB of WO₃ is 0.4 V vs. NHE, which is much more positive than the one-electron reduction potential of adsorbed oxygen ($O_2 + e^- + H^+ \rightarrow HOO^{\bullet}, E = -0.046$ V vs. NHE) [29,30]. Because the photogenerated electrons cannot be consumed by the locally adsorbed oxygen, they must recombine with the photogenerated holes in the VB of WO₃. This low photocatalytic



Fig. 3. Adsorption and photocatalytic degradation of Orange II for 60 min over WO_3 , n-Cu₂O and WO₃/n-Cu₂O films.

activity of WO₃ film may result from the self-reduction process (Eq. (1)) by photogenerated electrons in WO₃ [31].

$$WO_3 + xe^- + xH^+ \rightarrow H_x W_{1-x}^{VI} W_x^{V} O_3$$
(4)

In contrast, the results indicate that $n-Cu_2O$ film exhibits higher photocatalytic activity than that of WO₃. In fact, it has been reported that Cu₂O is effective as a photocatalyst for photodegradation of methyl orange or Orange II under visible light illumination [32–34].

It is worthy noting that WO₃/n-Cu₂O film shows higher photocatalytic activity in comparison with single WO₃ film, but lower in comparison with single n-Cu₂O film, although the adsorption capacity of WO₃/n-Cu₂O is enhanced. The similar results were also obtained for ZnO/Cu₂O and TiO₂/Cu₂O composite photocatalysts by others [33,34]. The suppression of photocatalytic activity for n-Cu₂O when it is combined with WO₃ can be interpreted using a schematic diagram of energy band structure of WO₃/Cu₂O film shown in Fig. 4.

Under simulated natural light illumination, the electrons in VB of Cu_2O and WO_3 are excited to their corresponding CB according to processes (1) and (3) shown in Fig. 4, respectively. The CB edge of Cu_2O (-0.28 V vs. NHE) is higher than that of WO_3 (+0.4 V vs. NHE); the VB edges of Cu_2O and WO_3 are situated at +1.92 and +3.1 V vs. NHE, respectively [29,30,35]. From thermodynamic view points, the photogenerated electrons transfer from CB of Cu_2O to that of



Fig. 5. Adsorption and photocatalytic degradation of Orange II for 60 min over WO₃, p-Cu₂O and WO₃/p-Cu₂O films.

WO₃ (process (2)), while the photogenerated holes immigrate in the opposite direction from VB of WO₃ to that of Cu₂O (process (4)). Because it is impossible for the photogenerated electrons in the CB of WO₃ to be consumed by the adsorbed oxygen through one-electron reduction, such a charge transfer weaken the stronger reduction power of photogenerated electrons in the CB of Cu₂O. As a result, WO₃/n-Cu₂O composite film shows photocatalytic activity lower than single n-Cu₂O film. This mechanism can also be used to explain the similar results obtained by others for ZnO/Cu₂O and TiO₂/Cu₂O composite photocatalysts [33,34].

For WO₃/p-Cu₂O composite film, the results are quite different from WO₃/n-Cu₂O (see Fig. 5). Contrary to the case of n-Cu₂O, single p-Cu₂O film exhibits low photocatalytic activity. More importantly, WO₃/p-Cu₂O composite film exhibits the highest activity among the five films tested. Although the increase in adsorption capacity of WO₃/p-Cu₂O favors its photocatalytic activity, it is more likely that in case of WO₃/p-Cu₂O composite film exists a different mechanism for photogenerated charges transfer between the two semiconductor materials, which can be explained based on the model of the p-n photochemical diode shown in Fig. 6 [16,17], rather than the charge separation model (shown in Fig. 4). In this p-n heterojunction, the majority electron in WO₃ and the majority hole in p-Cu₂O would combine by transfer through the interface between the two semiconductors (process (3)), while the recombination



Fig. 4. Schematic diagram for charge-transfer process in WO_3/n - Cu_2O composite film.



Fig. 6. Schematic diagram for charge-transfer process in WO₃/p-Cu₂O composite film.

(8)



Fig. 7. Adsorption and photocatalytic reduction of Cr(VI) for 60 min over WO₃, p-Cu₂O and WO₃/p-Cu₂O films.

of photogenerated charges in the respective semiconductors would be suppressed. Consequently, the photogenerated electrons with strong reduction power in the CB of Cu₂O and the photogenerated holes with strong oxidation power in the VB of WO₃ are kept. In such a case, two photons must be absorbed to generate one net electron-hole pair for redox reactions at the photocatalyst surface. The photocatalytic oxidation pathway for Orange II over WO₃/p-Cu₂O composite film can be simply expressed as follows:

$$WO_3/Cu_2O + h\nu \rightarrow WO_3(e^- + h^+)/Cu_2O(e^- + h^+)$$
 (5)

$$WO_3(e^- + h^+)/Cu_2O(e^- + h^+) \to WO_3(h^+)/Cu_2O(e^-)$$
(6)

$$O_2 + e^- + H^+ \to HOO^{\bullet} \tag{7}$$

 $HOO^{\bullet} + Orange II \rightarrow products$

$$h^+ + \text{Orange II} \rightarrow \text{products}$$
 (9)

In order to further illustrate the mechanism for WO₃/p-Cu₂O composite film, the photocatalytic reduction of Cr(VI) over WO₃/p-Cu₂O, WO₃ and p-Cu₂O film in the absence of other reducing agents (hole scavengers) were investigated, respectively. For comparison, adsorption experiments of those samples under dark conditions were also performed. The total time of both reaction and adsorption was 60 min. The obtained results are given in Fig. 7. It is obvious that the adsorption amount of Cr(VI) onto the three photocatalysts is almost the same. Because the VB edge of Cu₂O is only +1.92 V vs. NHE and the oxidation of water by holes is kinetically sluggish, which leads to a fast recombination rate for electron-hole pairs photogenerated, p-Cu₂O shows low photocatalytic activity towards reduction of Cr(VI). Considering the fact that reduction potential of photogenerated electrons in the CB of WO₃ (+0.4 V vs. NHE) is more negative than that of Cr(VI) $(Cr_2O_7^{2-} + 14H^+ + 6e^- \rightarrow 2Cr^{3+} + 7H_2O)$, E = 1.33 V vs. NHE) [36], and its VB edge (+3.1 V vs. NHE) is positive enough to oxidize H₂O to O₂ (2H₂O-4e⁻ \rightarrow O₂ + 4H⁺, E = +1.23 V vs. NHE) [29], WO₃ should have acted as an efficient photocatalyst for reduction of Cr(VI) even without other reducing agents. The low photocatalytic activity of WO₃ may also be attributed to the easy recombination of charge carriers photogenerated [10]. However, as mentioned above, WO₃/p-Cu₂O heterojunction prevents the charge carriers from recombination within respective semiconductors and keep the photogenerated electrons with strong reduction power and the photogenerated holes with strong oxidation power. As a result, WO₃/p-Cu₂O composite film exhibits high photocatalytic activity towards reduction of Cr(VI).



Fig. 8. Effect of deposition amount of $p-Cu_2O$ in $WO_3/p-Cu_2O$ composite films on degradation rate for Orange II for 60 min.

In a composite semiconductor with bilayer structure, the amount (or the thickness) of coating component (i.e. the upper layer of composite film) plays an important role in its photocatalytic activity [37]. Therefore, the experiments on photocatalytic degradation of Orange II for 60 min over WO₃/p-Cu₂O composite films with different deposition amount of p-Cu₂O were carried out. The results are shown in Fig. 8. When the deposition amount of p-Cu₂O is less than 0.2 mg cm^{-2} , the photocatalytic activity of WO₃/p-Cu₂O composite films increases with increasing the deposition amount of p-Cu₂O. After that, the photocatalytic activitiy of the composite films starts to decrease. This indicates that an appropriate deposition amount of p-Cu₂O exists in WO₃/p-Cu₂O composite films in respect of photocatalytic activitiy. In the case of little deposition amount of p-Cu₂O, the contact area between the two semiconductors is smaller, which results in production of less charge carriers taking part in the redox reactions. On the other hand, when the deposition amount of p-Cu₂O is too large, the efficient number of photons reaching the composite semiconductor interface is reduced due to a high absorption coefficient of Cu₂O [21]. Furthermore, the oxidation of Orange II by holes at WO₃ surface is also seriously hindered under these circumstances.

Apart from the high photocatalytic activity, the stability or recycling performance of a photocatalyst is an important factor for its practical application [2]. Three cycling runs in the photocatalytic oxidation of Orange II over WO₃/p-Cu₂O composite film under simulated natural light illumination were carried out. The reaction time was limited to 60 min for each run. The results from cycling runs are shown in Fig. 9. The photocatalytic activity does not exhibit a significant loss after three recycles for the photocatalytic oxidation of Orange II. This indicates that the WO₃/p-Cu₂O composite film has a relatively high stability during the photocatalytic oxidation of Orange II. This result is possibly related to the charge transfer mechanism between the interfaces of WO₃/p-Cu₂O shown in Fig. 4. In view of the VB potential of Cu₂O (+1.92 vs. NHE) and that of Cu₁II)/Cu(1) redox couple (0.16 V vs. NHE) [38], the oxidation of Cu₂O by holes in its VB (Eq. (7)) may take place.

$$Cu_2O + 2OH^- + 2h^+ \to 2CuO + H_2O$$
(10)

This is so-called photocorrosion of Cu_2O . In a previous work by others [39], it has been found that Cu_2O nanoparticles are very easy to be photocorroded during photocatalytic reaction, resulting in a deactivation of the photocatalyst. However, for WO₃/p-Cu₂O, the combination of the electrons in CB of WO₃ with the holes in VB of p-Cu₂O prevents p-Cu₂O from photocorrosion at least to some



Fig. 9. Cycling runs in photocatalytic degradation of Orange II over WO_3/p - Cu_2O composite film. C_0 and C represent the initial concentration of Orange II and that at given reaction time, respectively.

extent. The lower photocatalytic activity of WO₃/n-Cu₂O than n-Cu₂O may also be partly ascribed to the easier photocorrosion of n-Cu₂O in the composite film due to the accumulation of holes in it. The detailed influence of those heterojunctions on photocorrosion of n-Cu₂O and p-Cu₂O semiconductors is under investigation in our laboratory.

4. Conclusions

The following conclusions can be withdrawn from the results in the present work: WO₃/n-Cu₂O and WO₃/p-Cu₂O composite films can be fabricated on a conducting substrate with a consecutive cathodic electrodeposition route. Cu₂O films obtained from different electrolyte solutions exhibit different photocatalytic activity. The enhancement of photocatalytic activity compared to single Cu₂O is achieved only in the case of combination of p-Cu₂O with WO₃. Furthermore, the photocatalytic activity of WO₃/p-Cu₂O composite film is better than WO₃/n-Cu₂O. For WO₃/p-Cu₂O composite film, the deposition amount of p-Cu₂O plays an important role in determining its photocatalytic activity, and an optimal value exists in a given range. The difference in photocatalytic activity between WO₃/n-Cu₂O and WO₃/p-Cu₂O composite films implies that there are different mechanisms for transfer of photogenerated charge carriers in the two heterojunctions. WO₃/p-Cu₂O composite film may be a promising photocatalyst due to its photocatalytic activity and stability.

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